



MULTNOMAH WHISK(E)Y LIBRARY

PORTLAND, MULTNOMAH COUNTY, OREGON • EST. 2013

## SNACKS

### HOUSE FAVORITES

#### PACIFIC NW OYSTERS\*

orange-fennel mignonette & peri peri sauce

HALF-DOZEN/DOZEN

24/36

#### MEAT & CHEESE BOARD\* GFO

selection of artisanal meats & cheeses,  
seasonal mostardatoasted marcona almonds,  
pickles, toasted baguette

26

#### WAGYU BEEF TARTARE\* GFO

crispy capers, smoked aleppo pepper,  
HAB sweet soy aioli, chervil, shallot,  
grated horseradish, rye toast

22

#### CAULIFLOWER CACIO E PEPE GF, VO

lemon and herb tempura fried, pecorino and cracked  
black pepper cream, golden raisins, lemon

16

#### SHRIMP COCKTAIL GF

cajun poached jumbo shrimp,  
horseradish cocktail sauce, freshly grated horseradish

24

#### ROASTED BEETS GFO, V+

roasted red and golden beets, candy stripe beet chips,  
pickled shallots, paprika crisp,  
lemon creme fraiche

16

#### SCOTCH DEVEILED EGGS GF

*Trent Family Farms, OR*

beet cured farm eggs, crispy andouille sausage,  
dijonaise, pickled mustard caviar

16

#### SOURDOUGH BREAD

*Grand Central Bakery*

traditional sourdough, kefir cultured butter,  
*Jacobsen's* flake salt

10

#### CAESAR SALAD GFO, VO

anchovy caesar dressing,  
hearts of romaine, grated parmigiano reggiano,  
crispy parmesan and pink peppercorn tuile,  
sourdough croutons, cantabrian boquerones,  
10yr aged balsamic

15

#### HAND CUT FRIES GF, V+

kennebec potatoes, lemon herb seasoning,  
Portland ketchup, peri peri sauce

8

#### ROASTED OLIVES GF, V+

orange & herbes de provence, garlic,  
sun dried tomatoes, and pepperoncinis

9

#### POPCORN GF

choice of rosemary parmesan, crispy bacon,  
or lemon and herb, salt & vinegar

8

*Automatic gratuity of 20% is added for parties of 6 or more.*

*Gf=gluten Free Gfo=Gluten Free Available VO= Vegan Available V+= Vegan*

*\*Hamburgers & Steaks are cooked to order  
\*Consuming raw or undercooked meats, poultry,  
seafood, shellfish or eggs may increase your  
risk of foodbourne illness*

*Est.  
2013*

*Our leather coasters are the property of MWL.  
If you would like to purchase them, please let us know  
and they will be added to your bill at \$12 per coaster.*



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SUPPER

HOUSE FAVORITES

BONE-IN RIBEYE <sup>GFO</sup>

*St. Helens ranch, WA*

3 lb steak, carved off the rack  
served with red wine demi-glace, caesar salad  
hand-cut fries, *Castilla d' Canena* smoked olive oil

*please allow extra time for preparation*

140

LIBRARY SMASHBURGER\* <sup>GFO</sup>

*nicky farms, OR*

two quarter-pound patties,  
sun dried tomato & charred onion jam,  
Tillamook cheddar, Tails & Trotters bacon,  
bibb lettuce, roasted garlic & bourbon aioli,  
hand cut fries

25

STEVE'S SHORT RIB\* <sup>GF</sup>

*carman ranch, OR*

36-hour braised wagyu short rib,  
black garlic cauliflower puree,  
orange & bourbon roasted broccolini,  
preserved lemon chimichurri

65

KENTUCKY HOT BROWN <sup>GFO</sup>

toasted baguette, cajun roasted turkey breast,  
roma tomatoes, pecorino mornay,  
Tails & Trotters bacon

20

ROASTED SUMMER SQUASHES <sup>GF,V+</sup>

braised mixed greens, lentil grits,  
smoked tomato arrabiata sauce

26

CHEF'S DAILY FISH <sup>GFO</sup>

daily preparation of seafood

MARKET PRICE

ACCOMPANIMENTS

8

HAND CUT FRIES <sup>GF</sup>

BRAISED GREENS <sup>GF</sup>

LENTIL GRITS <sup>GF</sup>

SUMMER SQUASH <sup>GF</sup>

CAULIFLOWER PUREE <sup>GF</sup>

ROASTED BEETS <sup>GF</sup>

PASTA ARRABIATA

CREAMED GREENS <sup>GF</sup>

ROASTED CAULIFLOWER <sup>GF</sup>

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AFTER DINNER

**DARK CHOCOLATE RYE WHISKEY CAKE**

hazelnut praline crunch, dark chocolate mousse  
rye caramel, candied hazelnuts

15

**SEASONAL 'SHORT CAKE'**

tres leches shortcake, seasonal fruit jam  
vanilla whipped sour cream frosting

14

**BUTTER "SCOTCH" CREME BRULEE <sup>GF</sup>**

brown butter, molasses, and Islay scotch custard, torched  
demerara sugar, fresh berries

15

**CHEESE BOARD <sup>GFO</sup>**

selection of artisanal cheeses

18

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## VEGAN MENU

### ROASTED CAULIFLOWER <sup>GF, V+</sup>

lemon and herb roasted,  
preserved lemon chimicurri  
toasted pinenuts  
15

### HAND CUT FRIES <sup>GF, V+</sup>

kennebec potatoes  
lemon herb seasoned  
Portland ketchup, peri peri sauce  
8

### CAESAR SALAD <sup>GFO, V+</sup>

lemon and whipped tahini dressing,  
hearts of romaine, sourdough croutons  
10yr aged balsamic  
15

### ROASTED TOMATO AND MUSHROOM BRUSCHETTA <sup>V+</sup>

sun dried tomato and carmelized onion jam  
roasted wild mushrooms  
tumeric and herb oil  
15

### ROASTED OLIVES <sup>GF, V+</sup>

orange & herbes de provence, garlic,  
sun dried tomatoes, and pepperocinis  
9

### MIXED HOUSE PICKLES <sup>GF, V+</sup>

chef's assortment of mixed local, organic vegetables  
pickled in house  
9

### LEMON AND HERB POPCORN <sup>GF, V+</sup>

fresh popped to order  
lemon pepper & herb de provence  
8

### ROASTED SUMMER SQUASHES <sup>GF,V+</sup>

braised mixed greens, lentil grits,  
smoked tomato arrabbiata sauce  
26

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FROM OUR LIBRARY TO YOUR GLASS, A QUICK REFERENCE TO WHAT WE'RE TASTING.

FEATURES

SCOTTISH WHISKY

<b>Ardbeg</b> Arrrrrrrrbeg, NAS, ck Ex-Rye, <i>peated</i> , 51.8 abv	56
<b>Ledaig 2004</b> 15yr, <i>btlr</i> SCN, <i>src</i> Tobermory, ck Ex-Bourbon Hogshead, <i>peated</i> , 55.7 abv	57
<b>Macallan</b> Edition No. 6, ck European & American Sherry Seasoned Oak, NAS, 48.6 abv	46
<b>Bruichladdich</b> Octomore 10yr, ck Virgin Oak, <i>peated 208ppm</i> , 54.3 abv	67
<b>Scotch Malt Whisky Society</b> Cask No. 135.19, 11yr, ck Ex-Bourbon Hogshead, Heavy Char New Oak Hogshead cs 55.6 abv	33

WORLD WHISK{E}Y

<b>Clonakilty</b> Single Grain, ck Bordeaux, 43.6 abv, IRELAND	19
<b>Shinobu</b> Pure Malt, ck Mizunara, 43 abv, JAPAN	31
<b>Spirit of Hven</b> , Hvenus Rye, 45.6 abv, SWEDEN	26

AMERICAN WHISKEY

<b>St. George</b> Breaking & Entering, <i>dstlr</i> Various, <i>btlr</i> St. George, 43 abv CALIFORNIA	13
<b>Balcones</b> Texas Rye TX, 50 abv TEXAS	15
<b>Wanderback</b> Batch #4, 8yr American Single Malt, ck Virgin Oak & Ex-Bourbon, cs 59.4 abv WASHINGTON/OREGON	28

KENTUCKY BOURBON

<b>Rabbit Hole</b> Heigold, 47.5 abv	23
<b>Thomas S. Moore</b> NAS, ck Cabernet Sauvignon 47.65 abv	22
<b>Angel's Envy</b> 2020 Cask Strength, ck Port Finish 60.2 abv	70
<b>Old Fitzgerald</b> 15yr, <i>Wheated</i> , 50 abv	56

RYE WHISKEY

<b>Whistle Pig</b> 18yr Double Malt, 79% rye, 15% Malted Rye, 6% Malted Barley <i>dstlr</i> Hiram Walker 46 abv, CANADA	150
<b>Michter's</b> Toasted Barrel Finish Barrel Strength Rye, 54.6 abv, KENTUCKY	39

NORTHWEST WHISKEY

<b>Rex</b> , Rye Whiskey <i>dstlr</i> New Deal, <i>btlr</i> Royalty Spirits ck Bordeaux & Burgundy 45 abv, OREGON	12
<b>Stone Barn</b> Straight Spelt Whiskey, BIB, 50 abv, OREGON	22

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### BRANDY

<b>Brandy Sainte Louise</b> <i>grp</i> Ugni Blanc, <i>btlr</i> Ricou Spirits 43 abv FRANCE	10
<b>Park</b> Single Cru Japanese Oak Finish, <i>ck</i> French Oak & Mizunara, <i>dst</i> Borderies, 43.5 abv FRANCE	23
<b>Domaine Du Coquerel</b> Fine <i>dst</i> PA, 40 abv FRANCE	10

### SUGARCANE

<b>Batavia-Arrack</b> By the Dutch, <i>ck</i> PX, 59.5 abv INDONESIA/HOLLAND	46
<b>Foursquare</b> Exceptional Cask 2007, 12yr, cs 59 abv BARBADOS	31
<b>Novo Fogo</b> Barrel-Aged, 3yr MWL Selection, <i>ck</i> Bourbon, 41 abv, BRAZIL	12

### TRADITIONAL MEXICAN SPIRITS

<b>La Venenosa</b> , Puntas, Raicilla 63 abv, JALISCO	55
<b>Arette</b> Artesanal Blanco 40 abv, JALISCO	19
<b>Illegal</b> Mezcal Joven, 40 abv, OAXACA	12

### GIN

<b>Gray Whale</b> Gin, 43 abv, CALIFORNIA	12
<b>Cruxland</b> , 43 abv, SOUTH AFRICA	14

### AQUAVIT

<b>Brennivín</b> , <i>ck</i> Bourbon; Sherry 40 abv ICELAND	13
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### AMARO/DIGESTIF/LIQUEUR

<b>Amaro Del Ciclista</b> , 26 abv, ITALY	11
<b>Amaro Dell'Etna</b> , 29 abv, ITALY	8
<b>Grand Marnier</b> Centenaire 100yr 40 abv, FRANCE	35

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## LIBATIONS

### OLD FASHIONED

old forester 100, demerara  
angostura & orange bitters **15**

### BEAUMONT

*b. karnofski*  
bull run bourbon, oloroso sherry  
yellow chartreuse, orange bitters **18**

### BAD GIRLS

*j. madrid*  
writer's tears, carpano bianco, calvados coquerel fine,  
blume apricot, fino sherry, biggs apricot **14**

### JACK & DIANE

*k. sanders*  
ardbeg wee beastie, benedictine, frais du bois, lemon **17**

### FUNKY DUCK

*j. gattley*  
appleton 12 rum, mcclellands scotch, duck fat washed rum,  
nardini, rosemary bitters, saline, demerara **17**

### SUMMER MIXTAPE

*m. musquiz*  
MWL private selection novo fogo, byrrh, strawberry  
balsamic syrup, angostura & rhubarb bitters **18**

### DREAM HOUSE

*j. oelke*  
banhez mezcal, caravedo pisco, amaro montenegro, ancho  
reyes, cardamom, banane de bresil, mango, lime **18**

### UP WHERE WE BELONG

*e. dixon*  
clear creek pear brandy, vodka, combier orange,  
clear creek pear liqueur, cane, lemon **17**

### ALL NIGHT LONG

*j. madrid*  
ramazzotti, lillet blanc, tempus fugit noyeux,  
cinnamon syrup, cherry vanilla bitters **15**

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\$1 from every Old Fashioned sold will go towards  
supporting local non-profit APANO  
Asian Pacific American Network of Oregon



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WINE

SPARKLING

**Argyle** *Blanc de Noirs*, Willamette Valley, Oregon

20 gl / 80 btl

**Torre Oria** Cava Rosada, Spain

10 gl / 40 btl

WHITE

**Dobbles Family Estate** Viognier, Rogue Valley, Oregon 2019

13 gl / 52 btl

**Simpatico Cellars** *The Fanatic*, Albariño, Yakima Valley, Washington 2019

13 gl / 52 btl

RED

**Elk Cove** Pinot Noir, Willamette Valley, Oregon 2016

18 gl / 72 btl

**Fausse Piste** *La Pyramide*, Syrah, Coubia Valley, Oregon 2012

16 gl / 64 btl

ROSÉ

**Fausse Piste** *Oyster Sauce*, Grenache, Roghe Valley, Oregon 2019

15 gl / 60 btl

FORTIFIED/DESSERT

**Royal Tokaji** Tokaji, Hungary 2017

14

**Kopke** 1989 Colheita Port, Portugal

18

BEER

DRAUGHT

**Breakside** *Wanderlust IPA*, Oregon {CO<sub>2</sub>}

9

**Buoy** *MWL Makers Mark barrel aged porter*, Oregon {CO<sub>2</sub>}

9

**Xicha** *Cerveza Negra*, Oregon {CO<sub>2</sub>}

9

BOTTLE

**Zoiglhaus** *Zoigl-Kölsch*, Oregon {16.9oz}

10

**Pelican Brewing** *Sea'n Red*, Irish Red Ale, Oregon {12 oz}

6

**Old German** Premium Lager, Pennsylvania {12oz}

5

**Ale Apothecary** *La Tache*, Mixed Fermentation Ale, OR {750ml}

40

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SPARKLING & WHITES

SPARKLING

<b>Andre Clouet</b> Brut	NV	Champagne	80
<b>Pierre Gimonnet &amp; Fils</b> Champagne Special Club	2012	Champagne	270
<b>Perrier Jouët</b> Belle Epoque	2012	Champagne	340

OLD WORLD WHITES

<b>Robert Weil</b> Erstes Gewächs, Trocken, Rheingau	2009	Riesling	125
<b>Emmerich Knoll</b> Loibner, Federspiel, Wachau	2012	Grüner Veltliner	53
<b>Bodegas Zarate</b> Balado, Rías Baixas, Spain	2017	Albariño	100

NEW WORLD WHITES

<b>Holden Wine Co.</b> Johan Vineyards, Willamette Valley	2014	Chardonnay	63
<b>Cutter</b> Heavy Water, Columbia Valley	2018	Skin Contact Reisling	66
<b>Capensis</b> Western Cape, South Africa	2014	Chardonnay	125

ROSÉ

<b>Antica Terra</b> Angelicall, Willamette Valley	2015	Pinot Noir	130
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REDS

OLD WORLD REDS

<b>Dom. Vieux Télégraphe</b> <i>Châteauneuf-du-Pape</i>	2017	Blend	150
<b>Roccheviberti</b> <i>Rocche di Castiglione, Barolo</i>	2014	Nebbiolo	137
<b>Numanthia</b> Toro	2012	Tinta de Toro	160

NEW WORLD REDS

<b>Bow &amp; Arrow</b> Willamette Valley	2017	Pinot Noir	75
<b>White Rose</b> <i>the Neo-Classical Objective, Willamette Valley</i>	2014	Pinot Noir	150
<b>Zena Crown</b> <i>Σ (the sum), Willamette Valley</i>	2015	Pinot Noir	130
<b>La Jota</b> Howell Mountain, Napa Valley	2015	Cabernet Sauvignon	230
<b>Mayacamas</b> Mt. Veeder, Napa Valley	2014	Cabernet Sauvignon	225
<b>Cheval des Andes</b> Mendoza, Argentina	2013	Malbec Blend	200

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FORTIFIED & SWEET

FORTIFIED

<b>Perez Barquero</b> 1955 Solera Cincuentenario 750ml	NV	Oloroso	475
<b>Gonzalez Byass</b> <i>Apóstoles</i> , Jerez, 375ml	30yr	Palo Cortado	72
<b>Fonseca Quinta do Panascal</b> , 375ml	2005	Single Quinta	44

SWEET {375ML}

**Robert Weil**

<i>Kiedrich Gräfenberg</i> , Beerenauslese, Rheingau	1998	Riesling	175
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**von Schubert**

<i>Maximin Grünhäuser Abtsberg</i> , Eiswein, Ruwer	1999	Riesling	175
<b>Château Climens</b> Barsac	1997	Sémillon Blend	126

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**1** JIM MCEWAN  
by Robin Damore

Islay born and bred, McEwan began sweeping the floors at Bowmore Distillery and went on to become master distiller and one of the great whisky ambassadors for Islay and Scotch whisky. He moved (some say he walked) across the water of Lochindaal to Bruichladdich Distillery after 38 years at Bowmore, and established 'the old lady' as one of Scotland's most innovative and eclectic distilleries.



**2** BESSIE WILLIAMSON  
by Dan Group

After graduating from the University of Glasgow in 1927, Bessie took a summer job in the offices of the Laphroaig Distillery. Ten years later, she had taken the reins as the distillery manager and by 1954 she was Laphroaig's owner, and the first woman to manage a Scotch whisky distillery during the 20th century. Along with sweeping in many technological advancements, she was also among the first to anticipate the coming trend for single malt Scotches, and to position Laphroaig - and by extension other Islay malts - for the American market.



**3** SHINJIRO TORII  
by Ken Sellen

Regarded as the Father of Japanese whisky, Shinjiro Torii founded the Kotobukiya Company which would become the Suntory Company in 1899. He built Yamazaki, Japan's first commercial distillery, in 1923. Located on the outskirts of Kyoto, the exceptionally pure water in the Vale of Yamazaki was used historically in Japan's esteemed tea ceremonies. Torii was aided by Masataka Taketsuru, who founded the Nikka Company, Japan's other great whisky distilling house.



**4** MASATAKA & RITA TAKETSURU  
by Dan Group

Masataka was a true pioneer and visionary for the Japanese whisky industry. In 1919, Masataka had graduated from the University of Glasgow, Scotland, and had entered an apprenticeship at Longmorn Distillery in Strathspey. A year later he had married the Scotland-born, Rita Cowan, who accompanied Masataka back to Japan as he first began his career with Shinjiro Torii (Suntory) and later moved to Hokkaido to establish his own distilling company in Nikka. Both Masataka and Rita worked tirelessly to build Nikka to international acclaim and are now buried together at Yoichi, their first distillery.

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**5** JULIAN "PAPPY" VAN WINKLE  
by Sean Cain

Born in Danville, KY, "Pappy" Van Winkle was one of the whiskey industry's most colorful characters. He joined W.L. Weller and Son as a salesman and was so good at his job that he sold whiskey to moonshiners. In 1908 Van Winkle took a controlling interest in W.L. Weller and Son, eventually merging it with the Stitzel Company and opened the Stitzel-Weller Distillery on Derby Day, 1935. Pappy preferred to drink wheated Bourbon at least 10 years old.



**6** JACK DANIEL  
by Robin Damore

Jasper Newton (Jack) Daniel, inherited his first distillery at the age of fourteen. His eponymous distillery at the Cave Spring Hollow in Lynchburg (pop. 361), Tennessee, was the first to be registered in the United States. In 1905, unable to open the combination, Mr. Jack kicked his office safe and gangrene set in. He died six years after the fateful kick.



**7** NATHAN "NEAREST" GREEN  
by Dan Group

Known as Nearest by friends and family, Nearest Green was the first African-American Master Distiller in the USA. He first met his future protégé, Jack Daniel, while Nearest was a slave on the Tennessee farm of preacher John Call. Following the Civil War, Nearest was a free man and partnered with the Daniel to build what is now Jack Daniel's Distillery, and was the facility's first Master Distiller. The Uncle Nearest Distillery and brand have recently been built to celebrate his skill and legacy within American Whiskey.



**8** PHYLLOXERA BEETLE  
by Ken Sellen

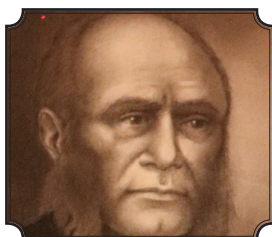
Meet the louse that devastated the grape producing wine regions of France in the 1880's, decimated their brandy industry and thus opened the high road for canny Scottish entrepreneurs including Tommy Dewar, James Buchanan and Alexander Walker. Blended Scotch whisky, mixed with soda water, went on to dominate the spirits world.

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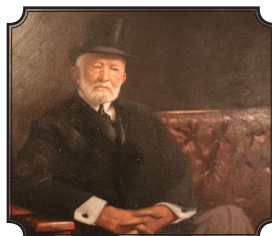
**9** JAMES GRANT  
by Sean Cain

Nineteenth century innovator and world traveler, James Grant, (The Major), lived by his own rules and exotic standards. The Speyside distillery he founded, Glen Grant, is located in the hardworking town of Rothes and was the first distillery to have electric light. Grant introduced the tall, slender stills and purifiers to create the smooth, fruity flavor that defines Glen Grant whisky to this day.



**10** ALEXANDER WALKER  
by Robin Damore

In 1820, John Walker, the son of Ayrshire farmers, set up an 'Italian warehouse' as a grocer, wine and spirit merchant in the town of Kilmarnock, Ayrshire. The original business was small and strictly local until John's son, Alexander, joined the company. Alexander created 'Walker's Old Highland Whisky', a robust, Victorian dram that would evolve in the 1870's into Johnnie Walker Black Label with the familiar square bottle and slanted gold and black label.



**11** COLONEL EDMUND HAYNES TAYLOR JR.  
by Sean Cain

E.H. Taylor, a great nephew of President Zachary Taylor, was a major figure in shaping the modern Bourbon industry. Owner of the Old Fashioned Copper (OFC) Distillery (now Buffalo Trace) in Frankfort, Ky, Taylor modernized the distillery and worked to establish the Bottled-in-Bond Act of 1897, which protected and guaranteed the integrity of straight Bourbon.



**12** JIMMY RUSSELL

Affectionately called the "Buddha of Bourbon", Jimmy Russell, Master Distiller for Wild Turkey, has earned his place amongst the legends of bourbon with over 60 years in the business. His combination of steadfast adherence to traditional techniques and creative, forward-thinking instincts helped lead the Bourbon industry back to prominence in the second half of the 20th-Century and beyond. He is the world's longest-tenured Master Distiller and continues to run operations with his son, Eddie.

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**13** JAMES E. PEPPER  
by Stephen O'Donnell

Son of Oscar Pepper and a member of one of Kentucky's most important whiskey families, James E. Pepper took over the Old Oscar Pepper Distillery in Lexington, KY in 1867. Reputed to have taken the Old-Fashioned cocktail, his favorite tippie at Louisville's Pendennis Club, and introduced it to the citizens of New York when he moved there in 1870.



**14** MICHAEL JACKSON  
by Ken Sellen

Yorkshire born, the cerebral Jackson was the author of influential books about whisky and beer, introducing consumers through writing and travel to the mysteries of single malt whisky and craft beer. Jackson passed away in 2007, but his legacy lives on in such classic guides as Michael Jackson's Malt Whisky Companion, and in breweries and distilleries around the world.



**15** TOMMY DEWAR

After the death of his father, John Dewar Sr., Thomas "Tommy" Dewar, along with his brother John, elevated the family whisky merchant business to a global powerhouse as a Scotch blender and leading brand. In the late 1800's, he set out for a 2-year, 26-country tour setting the stage for what is now, over one hundred years later, one of the most ubiquitous labels at bars, restaurants and whisky merchants around the world.



**16** FRIAR JOHN COR  
by Sean Cain

*'Deliver eight bolls of malt to Friar John Cor wherewith to make aqua vitae'*

With this excerpt from The Accounts of the Lord High Treasurer of Scotland in 1494, John Cor, a Benedictine monk at Lindores Abbey in Fife entered into Scotch history with the first recorded reference to a distilled spirit in Scotland. A 'boll' is an old Scottish measure of around six bushels of grain, and eight of them would make around fifty gallons of aqua vitae, Latin for the water of life.





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### 17 MARY THE JEWESS by Robin Damore

Also known as Maria the Jewess and Maria Prophetissima, Mary lived between the first and third centuries and is considered to be the first true alchemist of the Western world. Alchemy was the precursor of modern chemistry, and Mary is credited with the invention of several kinds of chemical apparatus including the bain-marie (Mary's bath), used in chemical processes and cooking when a gentle heat is needed.



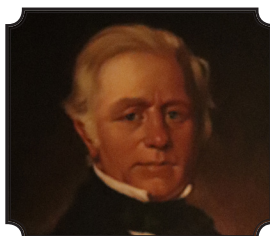
### 18 JOHN JAMESON by Sean Cain

John Jameson was a Scot who married a daughter of John Haig, patriarch of a family dynasty that dominated Lowland Scotch whisky in the eighteenth and early nineteenth centuries. Jameson founded the John Jameson and Son Company in 1780 and the Bow Street Distillery in Dublin, the second city of the British Empire. Jameson's distillery, producing pure pot still Irish whiskey, would become the largest distillery in the British Isles by the end of the nineteenth century.



### 19 GEORGE WASHINGTON by Ken Sellen

George Washington, the greatest of all Virginians, was Commander-in-chief of the Continental Army, Founding Father and the first President of the United States. He built the George Washington Distillery on his Mount Vernon estate in Fairfax County, Virginia in 1797. By 1799, the commercial distillery produced 11,000 gallons of rye and corn-based whiskey, yielding a handsome profit of \$7,500. The mashbill for Washington's rye whiskey was 60% rye, 35% corn and 5% barley.



### 20 GEORGE SMITH

George Smith began making illicit whisky in 1817 on his farm in Glenlivet, a remote Speyside district notorious for smuggling and fine whisky. Smith's Glenlivet established a reputation for quality with the Edinburgh gentry and when the 1823 Excise Act, sponsored by Smith's landlord, made legal distillation practical, Smith was the first distiller to take out a license under the new Act. Smith's Glenlivet would become the most famous legal malt whisky in Scotland.





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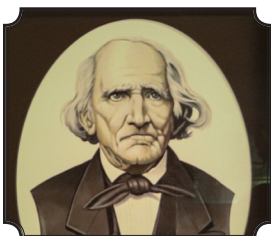
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**21** AENEAS COFFEY  
by Ken Sellen

The former Inspector General of the Excise in Ireland and owner of the Dock distillery in Dublin, Coffey invented the patent or Coffey still in 1830. His still, a greatly improved version of an earlier design by the Scotsman, Robert Stein, allowed for the continuous distillation of inexpensive whisky –the base ingredient for blended Scotch. Scotland's Lowland whisky distillers embraced the Coffey still and laid the foundation for the international success of blended Scotch whisky.



**22** ABRAHAM OVERHOLT  
by Ryan Berkely

Abraham Overholt began commercial distilling around 1810 on the family farm in western Pennsylvania. The popularity of his "Old Farm" whiskey resulted in the building of a much larger, modern distillery nearby at Broad Ford on the Youghiogheny River. The A. Overholt Distilling Company produced a brand called Old Monongahela, named for the style of rye whiskey (80% or more rye in the mashbill, and malted barley) made in the western counties of Pennsylvania.

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